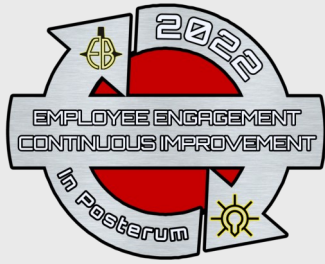




South Yard Assembly Building Progress





Continuous Improvement - Downtime Series

Inventory



Every business needs inventory to function, so why is **inventory** considered one of the eight types of wastes? Well, inventory waste refers to the waste produced by unprocessed inventory. This wastes space as well as the capital used to purchase the inventory without immediate financial returns and we all know that in any business “cash is king.” So, if a business has a large amount of unused inventory, then it ties up their capital and is unable to use it elsewhere in the business.

So what is considered as inventory? Inventory can be all raw materials on hand, materials in the production process, completed products, or products in transport to end customers. Anytime materials, parts, assemblies, or products are sitting and waiting, they would be considered as a form of waste inventory.

What causes inventory wastes?

- Overproduction
- Not understanding demand
- Long setup times
- Poor monitoring systems

While you’re going about your jobs, take a look around your area. Make note of all the unused inventory around you and look at it as an opportunity to improve your business because there are steps to take to reduce or eliminate inventory wastes.

- Just in Time production
- Implement a Kanban system
- Practice first in first out (FIFO)

Have a process improvement idea, or simply just want a board to bounce ideas off? Discuss your idea with your Supervisor. If additional resources are required for implementation, your Supervisor can contact Crystal Sherman at csherman@gdeb.com.

STRONGER **Together**

Ethics is the foundation of everything we do. If you are aware of business conduct issues, discuss it with your manager or ethics officer.

- Accounting or Auditing Irregularities
- Fraud
- Gifts, Kickbacks, or Bribes
- Theft of Goods or Services
- Time Charging or Expense Reporting
- Conflicts of Interest
- Disclosure of Confidential Information
- Export/Import Issues
- Procurement and Contract Compliance
- Product Quality
- Unlawful Retaliation

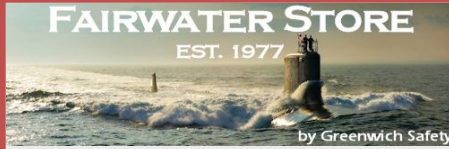
If you do not feel comfortable reporting problems internally, call the **General Dynamics Business Ethics Helpline** operated by NAVEX EthicsPoint, an independent company. Web reports are also accepted.

You do not have to give your name and your call is not recorded. A specially trained interviewer documents your concern and relays the information to General Dynamics follow-up.

800 433 8442 or www.gd.ethicspoint.com

From outside the U.S. call collect 503 619 1815

HONESTY • TRUST • TRANSPARENCY • ALIGNMENT | **GENERAL DYNAMICS**



- Brand new COLUMBIA Class apparel - While supplies last!
- See Fairwater.com for custom merchandise ordering!
- Check out our sub apparel and boot selection in stores
- Coming Soon! Seawolf Anniversary coins!

Hours of Operation

Bldg 4: 9:30am to 4pm
 Bldg 104: 8am to 4pm
 New London: 7am to 2pm (T&W)
 7am to 1:30pm (Th)



Weekly Safety Briefing
 07/03/2022 – 07/09/2022



Hot Work:
 Any operation involving an open flame, heat, or sparks.

When performing HOT WORK
Remove, Cover, or Shield Combustibles
No matter how simple the job

THE LAW REQUIRES YOU TO REMOVE, COVER or SHIELD ALL COMBUSTIBLES WITHIN 35' OF HOT WORK

Week 27

GENERAL DYNAMICS
 Electric Boat

Policy Statement # 13: Electric Boat Corporation has established Occupational Health and Safety as the Company's Number One Priority.

COVID Vaccines available in the Yard Hospital
9AM to 2PM every Friday

FOLLOW EB SOCIAL MEDIA CHANNELS



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 GD Electric Boat



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 General Dynamics Electric Boat



EB Landing:
 www.EBlanding.com

DIRECTORY

When calling from an outside line, remember to dial 433 and the last four digits of the numbers below.

EMERGENCY	3-3333
Ambulance.....	3-3344
Fire Department.....	3-3617
EEO Officer.....	3-4167
Benefits.....	3-4201
Employment.....	3-7386
Environmental.....	3-2791
Ethics Hotline.....	1-800-433-8442
Payroll.....	3-3702
Safety.....	3-2811
Security.....	3-5530
Van Tran.....	3-7603
Timekeeping.....	3-6604
Training.....	3-0591
Yard Hospital.....	3-3470
Rad Con.....	3-5019