



In May, the VIRGINIA Class Program conducted a Quarterly Production Progress Conference (QPPC) during which representatives from various organizations supporting VIRGINIA Class construction review construction program performance, discuss challenges impeding program performance, and align on next steps and actions the community will take to overcome these challenges. QPPCs occur every quarter and key takeaways from this session included:

- EB & NNS are demonstrating improved earned hour and production rate performance however the combined (EB & NNS) shipbuilder production rate for VIRGINIA Class submarine (VCS) construction is approximately 1.2 VCS/year
- We must find ways to overcome roadblocks and continue increasing our production rate
- Material availability improvement is essential to increasing production
- We must attack problems more aggressively... no waiting
- Navy is skeptical of our schedules... we are not hitting key event dates

Restoring program performance to 2.0 VCS/year isn't instant but we have committed to our Navy team mates to restore 2.0 VCS/year production rate by 2028. In 2024 we committed to achieving a 1.5 VCS/year production rate by end of year which is a key "step" to supporting our commitment by 2028, and our project schedules and program goals are set to achieve this goal in 2024.

We have plenty of opportunities in 2024 with a number of our waterfront projects, to enable the

program to achieve 1.5 VCS/year production rate by end of year and achieve key events. Specific near term opportunities include float off of PCU IDAHO (SSN799), delivering PCU IOWA (SSN797), and achieving pressure hull complete (PHC) on PCU UTAH (SSN801) within 3 ½ months of bow arrival. Capitalizing on these opportunities with our team will require unity of effort, integrated planning, tenacity, team problem solving, and continuous learning & improvement. Not only will executing on these opportunities support increasing our production rate to 1.5 VCS/year by end of year, it will demonstrate to the Navy our commitment to hit key events, and deliver high-quality, highly-capable VIRGINIA Class submarines to our Navy crews.

Stay focused, support one another, and lets capitalize on our near term opportunities!

Bryan Jackson

Program Director, Virginia Class Construction

FOLLOW ELECTRIC BOAT SOCIAL MEDIA CHANNELS



Facebook:
General Dynamics Electric Boat



YouTube: GD Electric Boat



Twitter: @GDElectricBoat



LinkedIn:
General Dynamics Electric Boat



Instagram: gdelectricboat

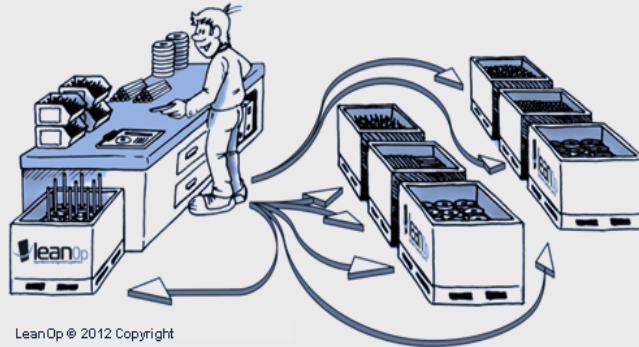


EB Landing:
www.EBLanding.com



Continuous Improvement

Motion



Do you ever find yourself constantly walking, lifting, reaching, bending, stretching, and moving about your work center? This might be the norm, but you could be suffering from the effects of motion waste. Motion is one of the 8 types of wastes in Lean Manufacturing and it's defined as any unnecessary movement of people, equipment, or machinery.

How many of these motions do you recognize from your workspace?

- Pulling a tool from its storage space and flipping it to orient it for use.
- Sifting through a toolbox for the right size wrench, or through a stack of files for the right folder.
- Walking to a community printer or fax machine.
- Shuffling through a pile of materials to get the right component.
- Picking up an item that was dropped on the floor.

Motion wastes are easily overlooked as a problem because we tend to assume that motion is just part of the job. However, unnecessary motion should never be part of the job because these motion waste adds up and could have some negative effects within your business. For example, it could lead to reduced productivity because you could have people walking around unnecessarily to get a job done.

So what can you do to eliminate motion waste in your area:

- Organizing your workspace (5S)
- Streamlining the process
- Single minute exchange of die (SMED)

Do YOU have any ideas on how to reduce motion in your area?

Have a process improvement idea, or simply just want a board to bounce ideas off? Discuss your idea with your Supervisor. If additional resources are required for implementation, your Supervisor can contact Process Engineering.



I WANT YOU TO STAY HYDRATED!

Invite EB Wellness to your crew during the months of **June, July and August** to give a 10-minute wellness break about hydration.

For the first 10 crews to sign up, we will raffle off a water bottle at EACH wellness break (\$40 value!).

Contact: Don Black
 Health Promotion Specialist
 Phone: 952-205-6067
 Email: donald.blackjr@optum.com



DIRECTORY

When calling from an outside line, remember to dial 433 and the last four digits of the numbers below.

EMERGENCY	3-3333
Ambulance.....	3-3344
Fire Department.....	3-3617
EEO Officer.....	3-4167
Benefits.....	3-4201
Employment.....	3-7386
Environmental.....	3-2791
Ethics Hotline.....	1-800-433-8442
Payroll.....	3-3702
Safety.....	3-2811
Security.....	3-5530
Van Tran.....	3-7603
Timekeeping.....	3-6604
Training.....	3-0591
Yard Hospital.....	3-3470
Rad Con.....	3-5019

FOLLOW EB SOCIAL MEDIA CHANNELS

 **Facebook:**
General Dynamics Electric Boat

 **Twitter:**
@GDElectricBoat

 **Instagram:**
gdelectricboat

 **YouTube:**
GD Electric Boat

 **LinkedIn:**
General Dynamics Electric Boat

 **EB Landing:**
www.EBlanding.com

FAIRWATER STORE
EST. 1977



by Greenwich Safety



- Now carrying **ROCKY** brand boots! Styles made in USA!
- **Hurry in!** USS Rhode Island just landed!
- Explore our selection of **Seawolf hoodies!** Full zip or Pullover available!
- **We Build Freedom gear** back in stock soon! Will go fast!
Bldg 4: 9:30a to 4p
Bldg 104: 8a to 4p (6a to 3p Wed.)
New London: 7a to 2p
7a to 1:30p Th.



EB Weekly Safety Briefing

06/23/2024 - 06/29/2024



Did you know falls are one of the leading causes of unintentional deaths in the U.S.?

GENERAL DYNAMICS
Electric Boat

EBP-02852: EB has established health and safety as the company's number one priority.

Week 26

